

HYDRAULIC EXCAVATOR

PC1250-8
PC1250SP-8
PC1250LC-8

Machine model	Serial number
PC1250-8	30001 and up
PC1250SP-8	30001 and up
PC1250LC-8	30001 and up

00 Index and foreword

Index

Composition of shop manual	2
Table of contents	4

Table of contents

00 Index and foreword	
Index	SEN00891-19
Composition of shop manual	2
Table of contents.....	4
Foreword and general information	SEN00892-04
Safety notice	2
How to read the shop manual.....	7
Explanation of terms for maintenance standard	9
Handling of electric equipment and hydraulic component	11
Handling of connectors newly used for engines	20
How to read electric wire code.....	23
Precautions when carrying out operation	26
Method of disassembling and connecting push-pull type coupler	29
Standard tightening torque table.....	32
Conversion table.....	36
01 Specification	
Specification and technical data	SEN00894-02
Backhoe specification	2
Loading shovel specification.....	4
Specifications.....	6
Weight table	22
Table of fuel, coolant and lubricants	30
10 Structure, function and maintenance standard	
Engine and cooling system	SEN00896-01
PTO	2
PTO lubrication system.....	4
Radiator and oil cooler.....	6
Power train	SEN00897-01
Power train.....	2
Swing machinery	4
Swing circle.....	8
Final drive	9
Sprocket.....	12
Undercarriage and frame	SEN00898-01
Track frame, recoil spring	2
Idler.....	4
Carrier roller.....	6
Track roller	7
Track shoe	8
Air system	SEN00899-00
Air piping drawing	2
Air circuit diagram	3
Air governor	4
Air tank.....	5
Safety valve	6
Horn valve.....	7
Grease pump	8

Hydraulic system, Part 1	SEN00900-01
Hydraulic piping drawing	2
Hydraulic tank	5
Hydraulic pump	7
Line oil filter	48
Pilot oil filter	49
Return oil filter	50
Drain oil filter	51
Cooling fan pump	52
Cooling fan motor	66
Aftercooler fan motor	72
Hydraulic system, Part 2	SEN00901-02
Control valve	2
Swing motor	17
Center swivel joint	26
Travel motor	27
PPC control relief valve	37
Accumulator	38
Valve control	39
PPC valve	40
Solenoid valve	50
Hydraulic cylinder	58
Work equipment	SEN00902-00
Work equipment	2
Dimensions of work equipment	6
Cab and its attachments	SEN00903-00
Air conditioner	2
Electrical system	SEN00904-05
Engine control	2
Electric control system	9
Monitor system	45
Sensor	68
20 Standard value table	
Standard service value table	SEN01631-04
Standard value table for engine related parts	2
Standard value table for chassis related parts	3
30 Testing and adjusting	
Testing and adjusting, Part 1	SEN01632-04
Tools for testing, adjusting, and troubleshooting	3
Sketch of special tool	8
Testing engine speed	9
Testing air supply pressure (Boost pressure)	10
Testing exhaust temperature	11
Testing exhaust color	12
Testing and adjusting valve clearance	14
Testing compression pressure	16
Testing blow-by pressure	19
Testing engine oil pressure	20
Testing EGR valve and bypass valve drive oil pressure	21
Adjusting engine speed sensor	23
Handling fuel system parts	24
Releasing residual pressure in fuel system	24
Testing fuel pressure	25
Testing fuel return rate and fuel leakage	26
Bleeding air from fuel circuit	29