

SHOP MANUAL

HYDRAULIC EXCAVATOR

PC210LC-10

Model **Serial Number**

PC210LC-10 A10001 and up

00 Index and foreword

Index (ALL-0310-001-A-00-A)

00 Index and foreword	00-1
Index	00-2
Foreword, safety and general information	00-14
Important safety notice	00-14
How to read the shop manual	00-21
Explanation of terms for maintenance standard	00-23
Handling equipment of fuel system devices	00-25
Handling of intake system parts	00-26
Handling of hydraulic equipment	00-27
Method of disconnecting and connecting of push-pull type coupler	00-29
Handling of electrical equipment	00-32
How to read electric wire code	00-40
Precautions when performing operation	00-43
Practical use of KOMTRAX	00-47
Standard tightening torque table	00-48
List of abbreviation	00-52
Conversion table	00-57
01 Specification	01-1
Table of contents	01-2
Specifications	01-3
Specification drawing	01-3
Working range drawings	01-4
Specifications	01-5
Weight table	01-8
Table of fuel, coolant, and lubricants	01-9
10 Structure and function	10-1
Table of contents	10-2
Engine and cooling system	10-3
Engine related parts	10-3
KVGT	10-5
EGR system piping drawing	10-12
EGR system circuit diagram	10-14
EGR valve	10-16
EGR cooler	10-18
KCCV layout drawing	10-19
KCCV ventilator	10-21
KDPF	10-23
Cooling system	10-27
Power train	10-29
Power train system	10-29
Swing circle	10-31
Swing machinery	10-32
Final drive	10-34
Undercarriage and frame	10-36
Track frame and idler cushion	10-36
Hydraulic system	10-38
Hydraulic equipment layout drawing	10-38
Valve control	10-40
Hydraulic tank	10-42
CLSS	10-44
Main pump	10-49
Control valve	10-74
Swing motor	10-131
Travel motor	10-143
PPC valve	10-156
Solenoid valve	10-178
Attachment circuit selector valve (for high pressure circuit)	10-181

Attachment circuit selector valve (for low pressure circuit).....	10-183
Center swivel joint.....	10-186
Accumulator.....	10-188
Work equipment	10-189
Work equipment.....	10-189
Work equipment shim.....	10-190
Bucket play adjustment shim.....	10-191
Cab and its attachments	10-192
Cab mount and cab tipping stopper	10-192
ROPS cab	10-193
Electrical system	10-194
Electrical control system	10-194
Machine monitor system	10-245
KOMTRAX system.....	10-267
Sensor	10-270
20 Standard value tables.....	20-1
Table of contents	20-2
Standard service value table.....	20-3
Standard value table for engine	20-3
Standard value table for machine	20-5
Standard value table for electrical system.....	20-18
30 Testing and adjusting	30-1
Table of contents	30-2
General information on testing and adjusting.....	30-3
Tools for testing and adjusting	30-3
Sketch of tools for testing and adjusting	30-7
Engine and cooling system.....	30-8
Testing engine speed	30-8
Testing boost pressure	30-9
Testing exhaust gas color	30-11
Measuring and adjusting valve clearance	30-13
Testing compression pressure.....	30-16
Testing blowby pressure	30-20
Testing engine oil pressure	30-21
Testing EGR valve and KVG oil pressures	30-22
Measuring fuel pressure	30-23
Measuring fuel delivery, return and leakage.....	30-29
Bleeding air from fuel system	30-34
Checking fuel circuit for leakage	30-36
Handling cylinder cutout mode operation	30-37
Handling no injection cranking operation	30-38
Checking and adjusting air conditioner compressor belt tension	30-39
Replacing fan belt	30-41
Power train.....	30-42
Testing swing circle bearing clearance	30-42
Undercarriage and frame.....	30-43
Testing and adjusting track shoe tension	30-43
Hydraulic system	30-44
Releasing remaining pressure from hydraulic circuit	30-44
Testing and adjusting oil pressure in work equipment, swing, and travel circuits.....	30-45
Testing oil pressure of control circuit	30-49
Testing and adjusting oil pressure in pump PC control circuit.....	30-52
Testing and adjusting oil pressure in pump LS control circuit	30-55
Testing output pressure of solenoid valve	30-60
Testing PPC valve output pressure	30-64
Adjusting play of work equipment and swing PPC valves	30-66
Testing pump swash plate sensor	30-67
Isolating the parts causing hydraulic drift in work equipment.....	30-68
Testing oil leakage	30-69