## **Shop Manual**

HYDRAULIC EXCAVATOR

PC4000E-6

Serial Number 08165 and up



## **CONTENTS**

2.1	SAFETY INFORMATION			2-3
2.2	OVERVIEW			2-4
	2.2.1		L OPERATIONS	
	2.2.2	REGUL	AR MAINTENANCE	2-4
	2.2.3	TROUB	LESHOOTING, ADJUSTMENTS AND REPAIR	2-4
	2.2.4	ADDITIO	ONAL SAFETY PRECAUTIONS FOR ASSEMBLING, DISASSEMBLING AND	
			PORTATION OF THE EXCAVATOR	
2.3	SOUN		SURE LEVEL IN THE OPERATOR'S CAB	
	GENERAL PRECAUTIONS COMMON TO OPERATION ON THE EXCAVATOR			
	2.4.1 UNDERSTANDING THE MACHINE			
			UTIONS BEFORE STARTING OPERATION ON THE EXCAVATOR	2-6
			ENSURING SAFE OPERATION	
			RATIONS FOR SAFE OPERATION	
		2.4.3.1	PRECAUTIONS REGARDING SAFETY RELATED EQUIPMENT	
		2.4.3.2	INSPECTING THE MACHINE	
		2.4.3.3	WEAR WELL FITTING CLOTHES AND PROTECTIVE EQUIPMENT	2-7
		2.4.3.4	KEEP MACHINE CLEAN	2-7
		2.4.3.5	PRECAUTIONS INSIDE OPERATOR'S COMPARTMENT	2-7
		2.4.3.6	PROVIDE FIRE EXTINGUISHER AND FIRST AID KIT	2-8
		2.4.3.7	IF A PROBLEM IS FOUND	2-8
	2.4.4	FIRE PF	REVENTION	2-8
		2.4.4.1	PRECAUTIONS TO PREVENT FIRE	2-8
		2.4.4.2	ACTION IF FIRE OCCURS	
		2.4.4.3	EMERGENCY EXIT FROM OPERATOR'S CAB	2-10
	2.4.5	PRECA	UTIONS WHEN CLEANING CAB GLASS	2-10
	2.4.6 PRECAUTIONS WHEN GETTING ON OR OFF THE MACHINE		2-10	
		2.4.6.1	USE HANDRAILS AND STEPS WHEN GETTING ON OR OFF THE	
			MACHINE	
		2.4.6.2	NO JUMPING ON OR OFF THE MACHINE	
		2.4.6.3	NO PEOPLE ON THE ATTACHMENT	
		2.4.6.4	WORKING IN HIGH PLACES	
		2.4.6.5	LEAVING OPERATOR'S SEAT WITH LOCK	
		2.4.6.6	LEAVING THE MACHINE	
	2.4.7	BURN F	PREVENTION	
		2.4.7.1	HOT COOLANT	
		2.4.7.2	HOT OIL	
	2.4.8		UTIONS RELATED TO PROTECTIVE STRUCTURES	
		2.4.8.1	UNAUTHORIZED MODIFICATION	
	2.4.9		UTIONS AT JOBSITE	
		2.4.9.1	VISIBILITY FROM OPERATOR'S SEAT	
		2.4.9.2	CAMERA SYSTEM WITH MONITORS	
		2.4.9.3	ENSURE GOOD VISIBILITY	
		2.4.9.4	CHECKING SIGNS AND SIGNALMAN'S SIGNALS	
		2.4.9.5	INVESTIGATE AND CONFIRM JOBSITE CONDITIONS	
		2.4.9.6	DO NOT GO CLOSE TO HIGH VOLTAGE CABLES	
		2.4.9.7	WORKING ON LOOSE GROUND	
		2.4.9.8	GAS, DUST, STEAM AND SMOKE	
		2.4.9.9	VENTILATION OF ENCLOSED AREAS	2-18